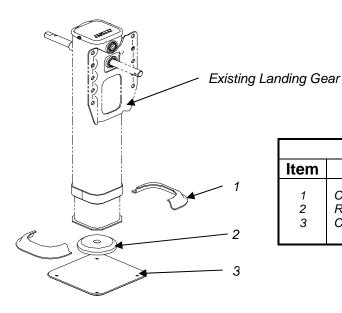


CUSHION FOOT REPLACEMENT PROCEDURES

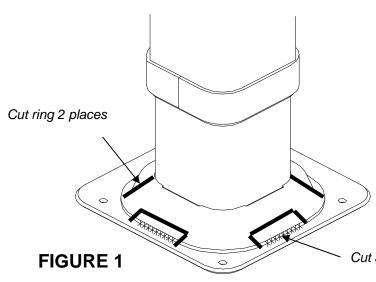
Cushion Foot Service Kit Part # C10717



KIT PARTS		
Item	Description	Part No.
1 2 3	Cushion Foot Ring-(2) halves Rubber Cushion Cushion Foot Base	C10145-1 B10148 B10150

DISASSEMBLY

1. Remove existing cushion foot.



- a. Cut around the cushion ring welds in four places (see Figure 1) with a cutting torch. The cushion foot base and rubber cushion should fall away.
- b. Cut the cushion ring in two corners (see Figure 1) with a cutting torch.

Cut around welds 4 places

The right to alter specifications is reserved.

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RE-ASSEMBLY

2. Install new cushion foot.

- a. Center cushion foot base under leg (see Figure 2a).
- b. Place rubber cushion, chamfer side up, in the center of the cushion foot base (see Figure 2a).
- c. Crank landing gear down to the top of the cushion foot rubber and check that the components are centered in the proper location.
- d. Continue extending the landing gear down to compress the rubber cushion.
- e. Place cushion foot half rings in place. Be sure that the rubber cushion is compressed enough that half rings set down flat on top of the cushion foot base. Weld in place as shown (see Figure 2b).

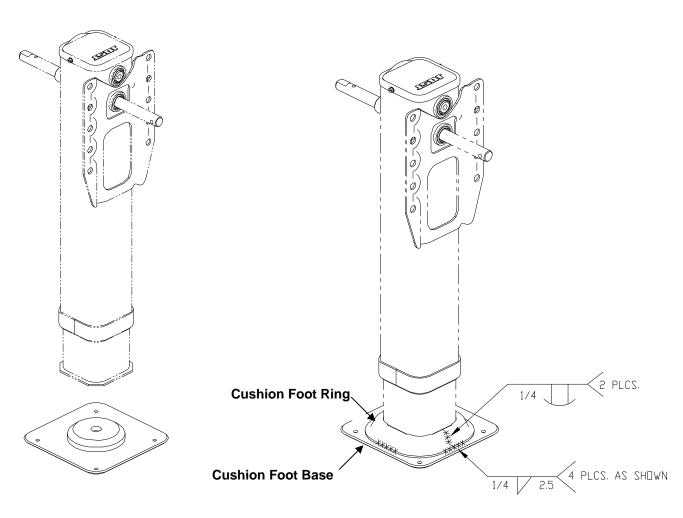


FIGURE 2a

FIGURE 2b



The right to alter specifications is reserved.

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