

1. Use Grade 5 bolts minimum – properly torqued.



Grade 5

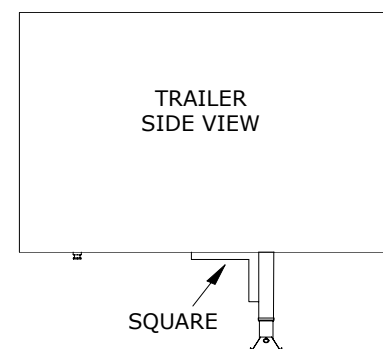
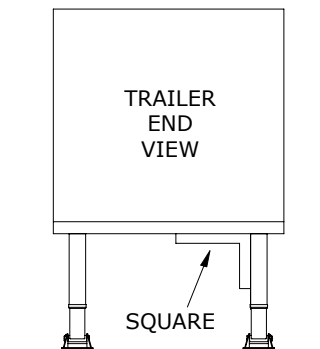


Grade 8

2. Mount legs with clearance around bushings and shafts.



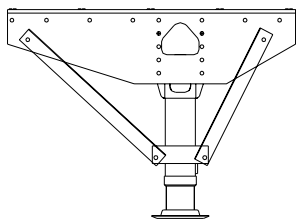
3. Mounted square side-to-side and front-to-back.



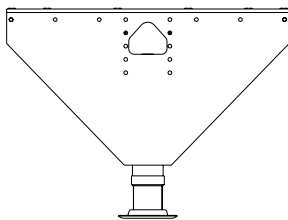
4. Bracing as shown on upper leg.

END BRACING

INDIVIDUAL BRACING

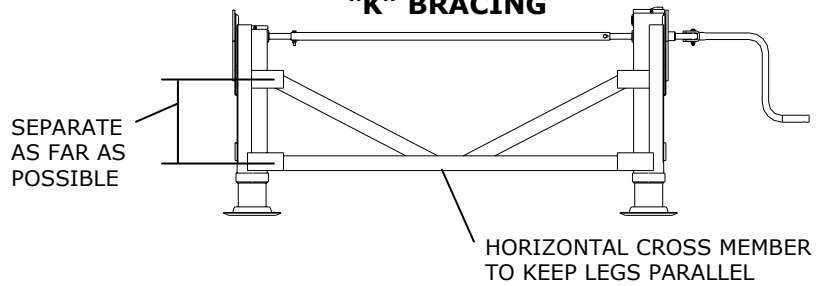


WING PLATE BRACING

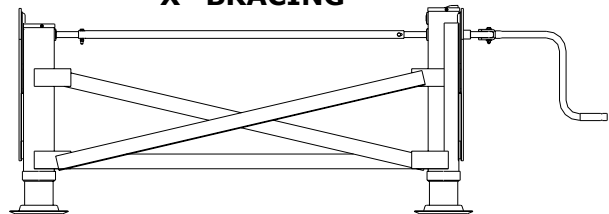


CROSS BRACING

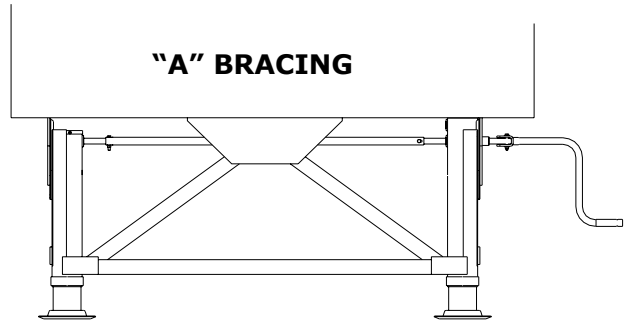
"K" BRACING



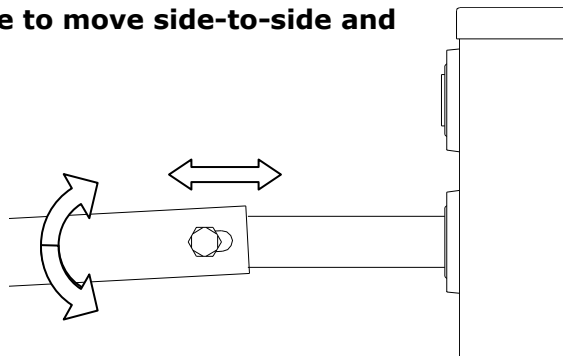
"X" BRACING



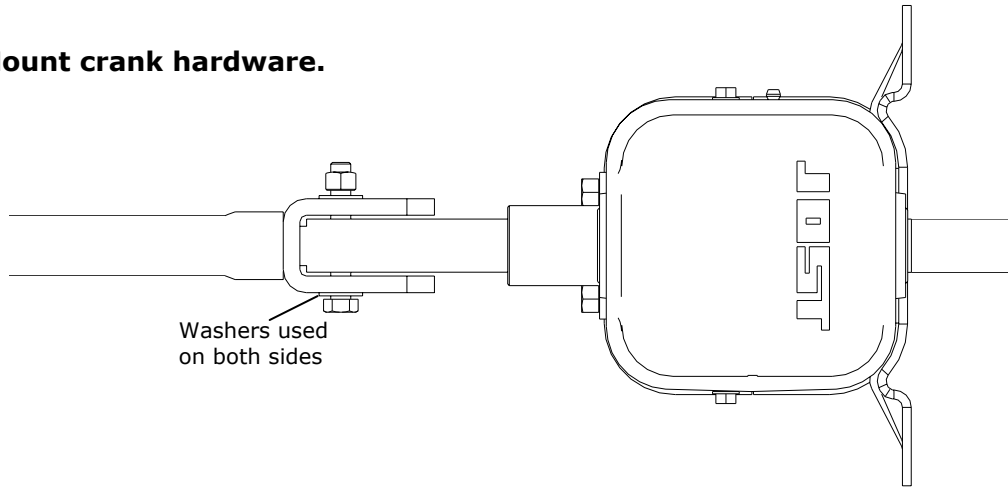
"A" BRACING



5. Cross shaft bolts tight, but free to move side-to-side and radially.

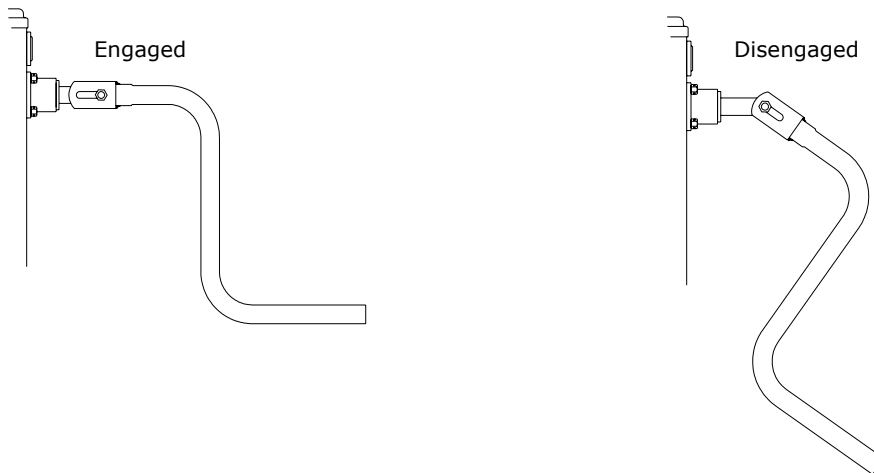


6. Mount crank hardware.

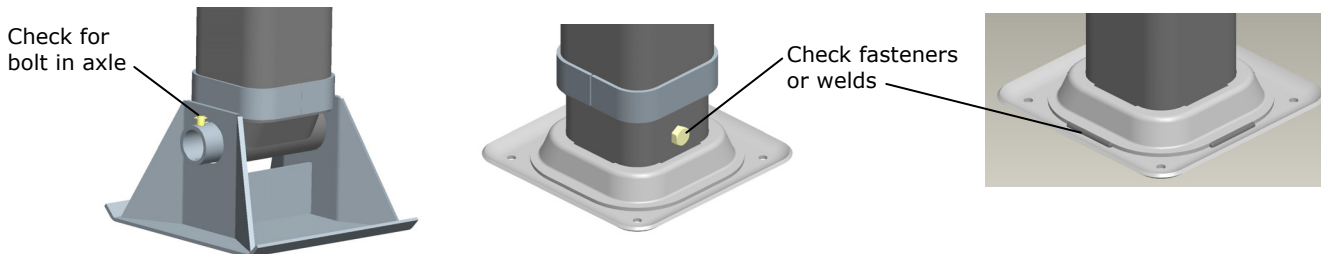


7. Check handle for free operation.

- ❖ Crank handle bolt must be loose enough to allow free engagement.



8. Check footwear for proper attachment.



9. After installation is complete check leg for proper operation and shifting.