



**STANDARD REPAIR TIMES  
FIFTH WHEEL PRODUCTS**

**Repair Time Guidelines**

Listed times are repair time guidelines only. Inclusion on SRT list does not indicate that an operation is considered a warrantable repair.

Steam cleaning, lubrication, and 5<sup>th</sup> wheel adjustment are not covered under warranty. Troubleshooting time is included in each SRT.

<b>Operation Description</b>	<b>Allowed Time (Hrs.)</b>	<b>Comments</b>
Remove and replace release handle	0.30	Topplate remains pinned on bracket.
Remove and replace lever w/bushing	1.75	Includes time to remove and replace release handle Includes time to remove and replace topplate assembly.
Replace lock jaw and cushion ring insert	0.75	Topplate remains pinned on bracket. Includes time to adjust 5 <sup>th</sup> wheel.
Remove and replace cushion ring insert	0.25	Topplate remains pinned on bracket.
Index kingpin sensor	0.25	Includes troubleshooting
Remove and replace topplate sensor harness	0.50	Includes troubleshooting. Topplate remains pinned on bracket.
Remove and replace air jaw release cylinder	0.50	Topplate remains pinned on bracket. (For the 6.75" low mount, add .25 hours.)
Remove and replace air slide cylinder	0.50	





## Repair Time Guidelines (Continued)

<b>Operation Description</b>	<b>Allowed Time (Hrs.)</b>	<b>Comments</b>
Complete rebuild of topplate assembly	2.00	Includes time to remove and replace topplate assembly. Replaces EVERY part installed on the casting.
Remove and replace complete fifth wheel assembly - sliding or fixed mount	1.50	Includes time to remove and replace all air lines, ground straps, lubrication lines and all other connected hardware.
Remove and replace topplate assembly only	1.00	Includes time to remove and replace all air lines, ground straps, lubrication lines and all other connected hardware.
Remove and replace slide bracket only	1.50	Includes time to remove and replace topplate assembly.
Remove and replace slider plunger assembly	2.00	Includes time to remove and replace slide bracket assembly.
Remove and replace 5th wheel mount - sliding or fixed mount	2.00	Includes time to remove and replace topplate assembly.
Remove and replace bracket collar (2)	1.00	Includes time to remove and replace topplate assembly.
Remove and replace pivot pin bushing (2)	1.50	Includes time to remove and replace topplate assembly.
Remove and replace adjusting screw	0.75	Includes time to re-adjust 5th wheel.
Remove and replace no-tilt rear stop (each)	0.25	
Remove and replace no-tilt front stop (each)	0.30	

